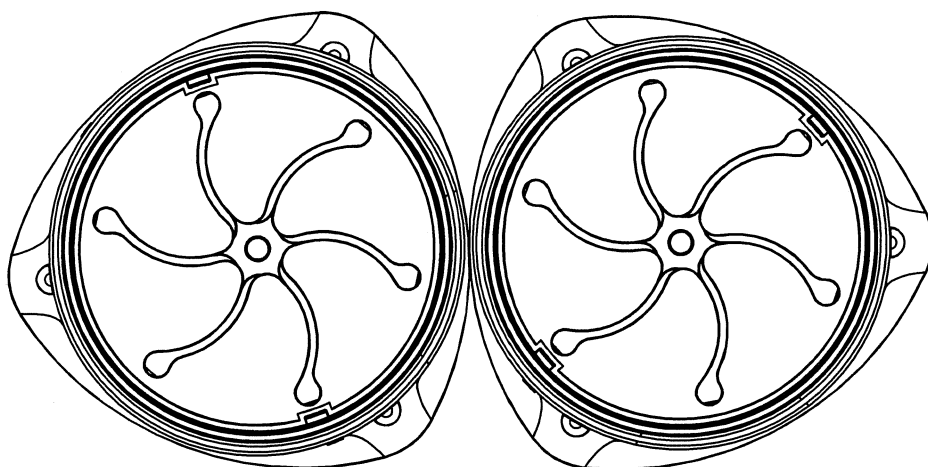
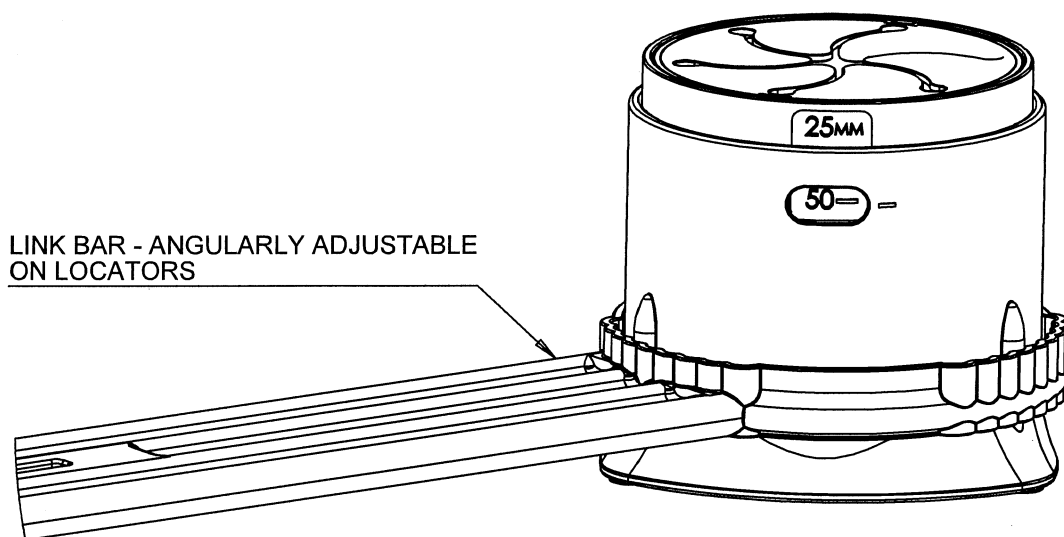


3 -QUARTER VIEW SHOWING UNDERSIDE

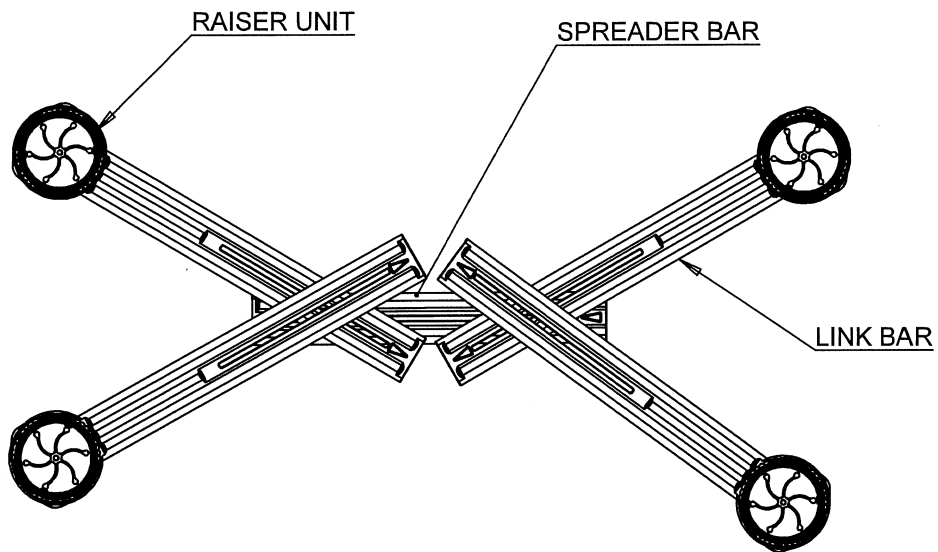


PLAN VIEW - RAISERS POSITIONED AS NECESSARY
TO FIT CLOSE CASTORS ON A DIVAN BED

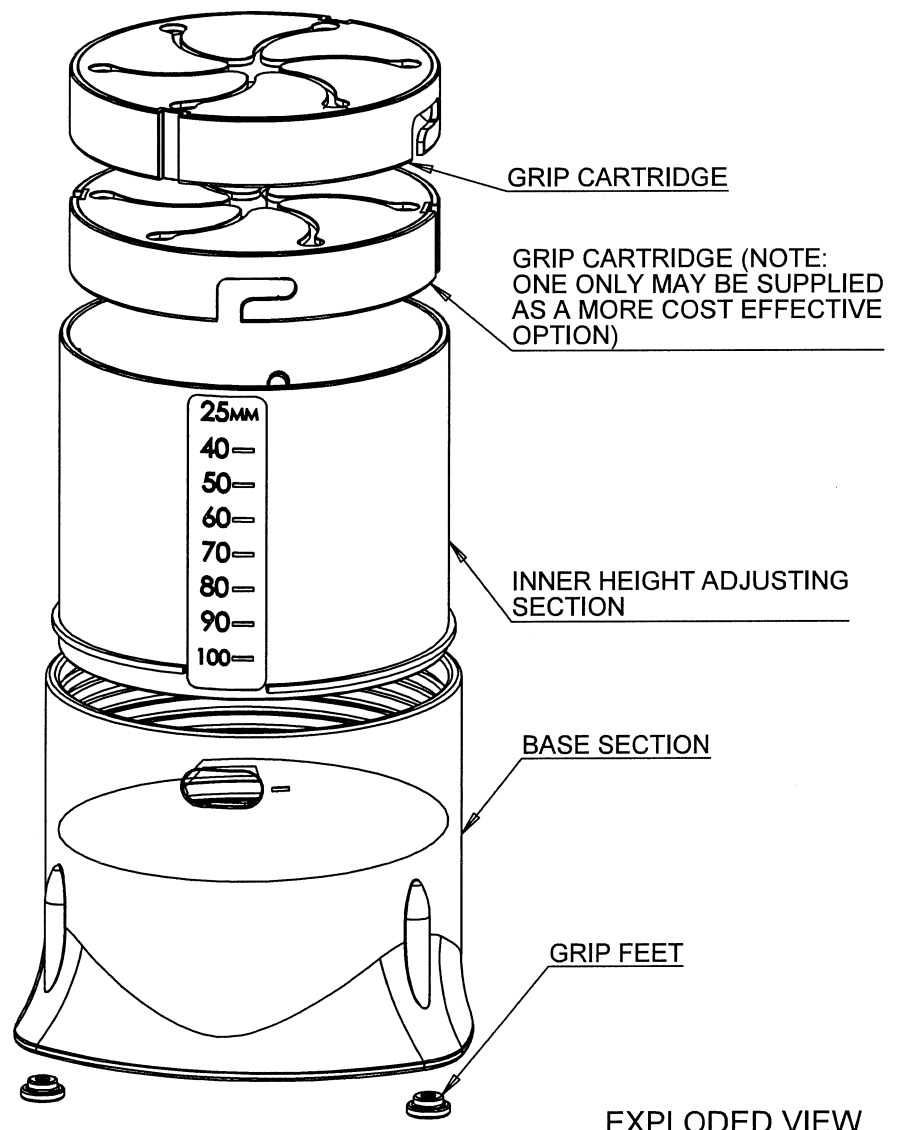


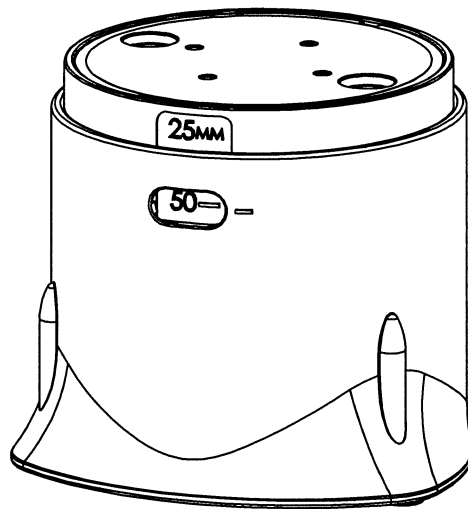
LINK BAR - ANGULARLY ADJUSTABLE
ON LOCATORS

3 -QUARTER VIEW SHOWN WITH LINK BAR



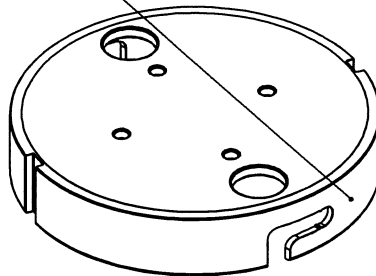
RAISERS SHOWN IN LINKED CONFIGURATION





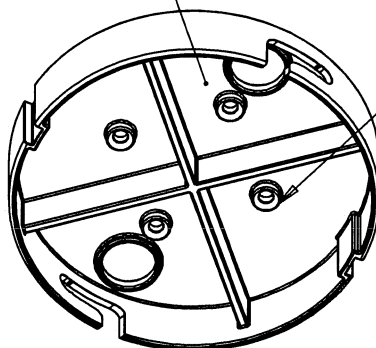
3-QUARTER VIEW WITH BLOCK ADAPTOR FITTED

BLOCK ADAPTOR FOR BLOCK FEET & OTHER TYPES OF FEET THAT ARE TOO LARGE TO FIT WITHIN GRIP CARTRIDGE



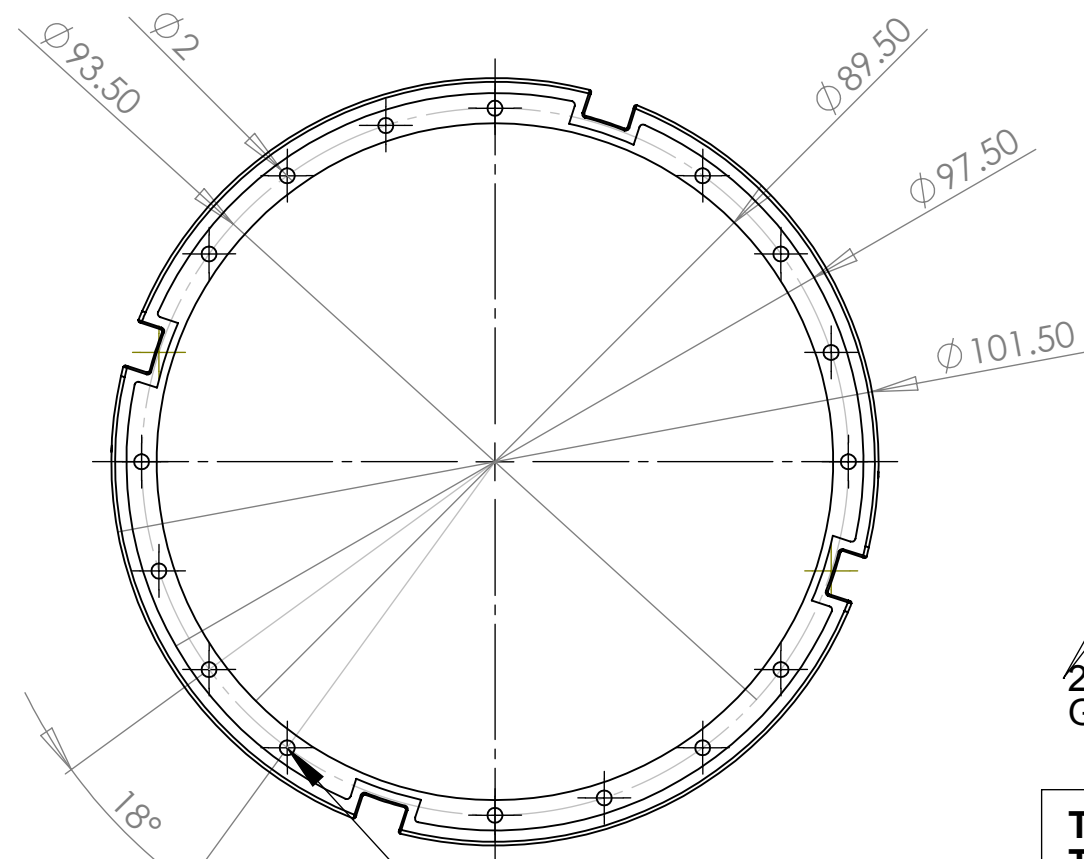
3-QUARTER VIEW OF BLOCK ADAPTOR

ADAPTOR WILL MORE COMMONLY BE USED WITHIN RAISING UNIT, BUT MAY BE USED INDEPENDENTLY OR WITHIN A FURTHER PRODUCT DEVELOPMENT

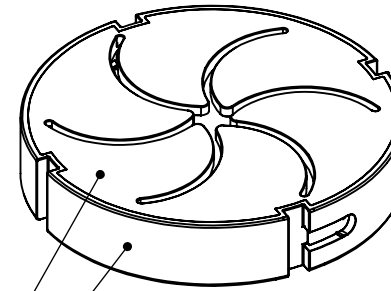


MAY BE FITTED USING SCREWS OR AN ADHESIVE PAD

UNDERSIDE VIEW OF BLOCK ADAPTOR

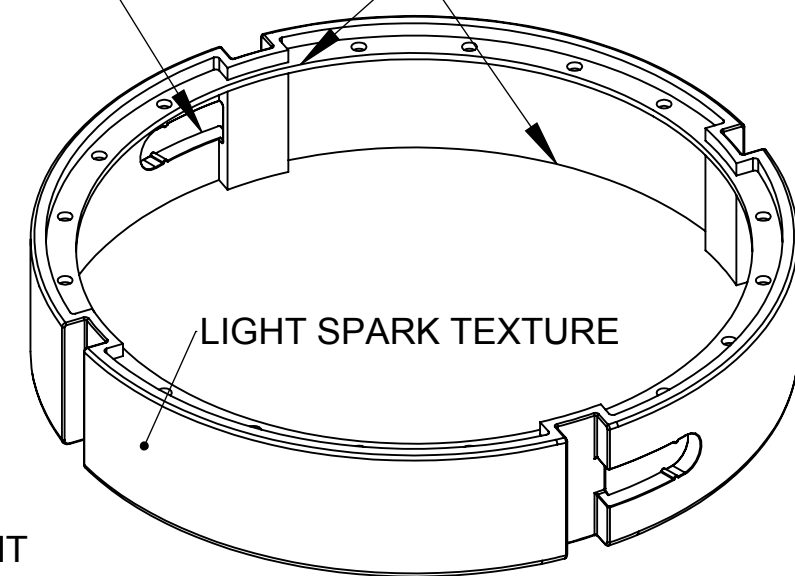


CARTRIDGE ASSEMBLY SHOWN

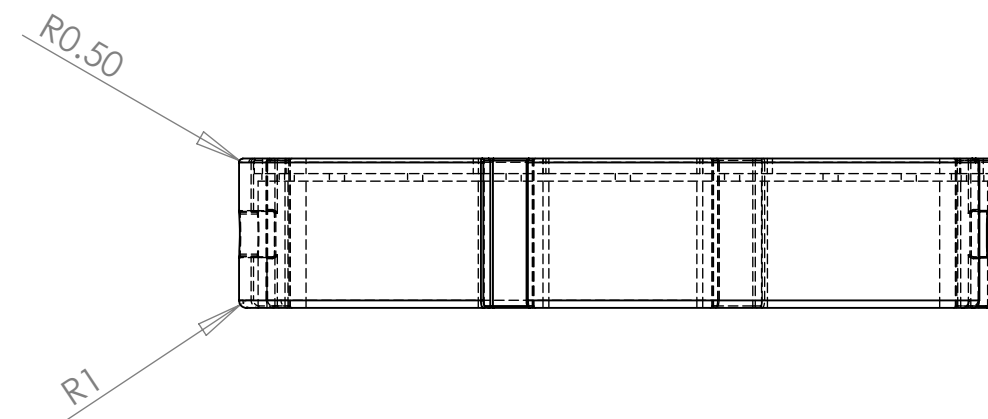
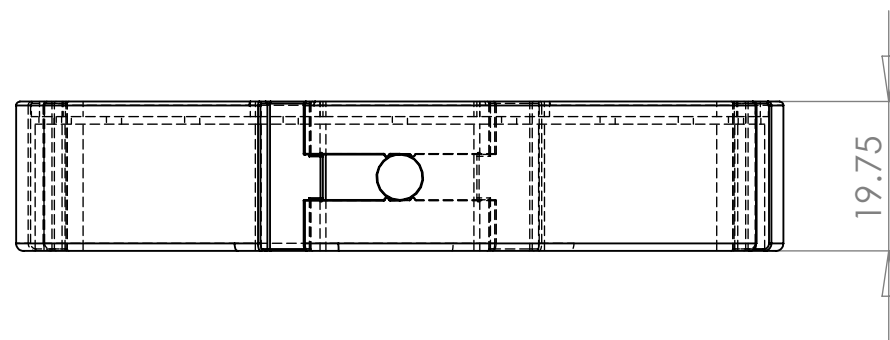


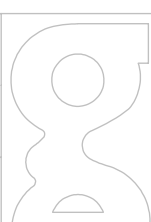
2-SHOT MOULDING WITH COMPONENT
GES0151-04 RUBBER INSERT

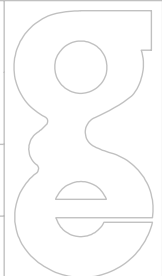
POLISHED FINISH

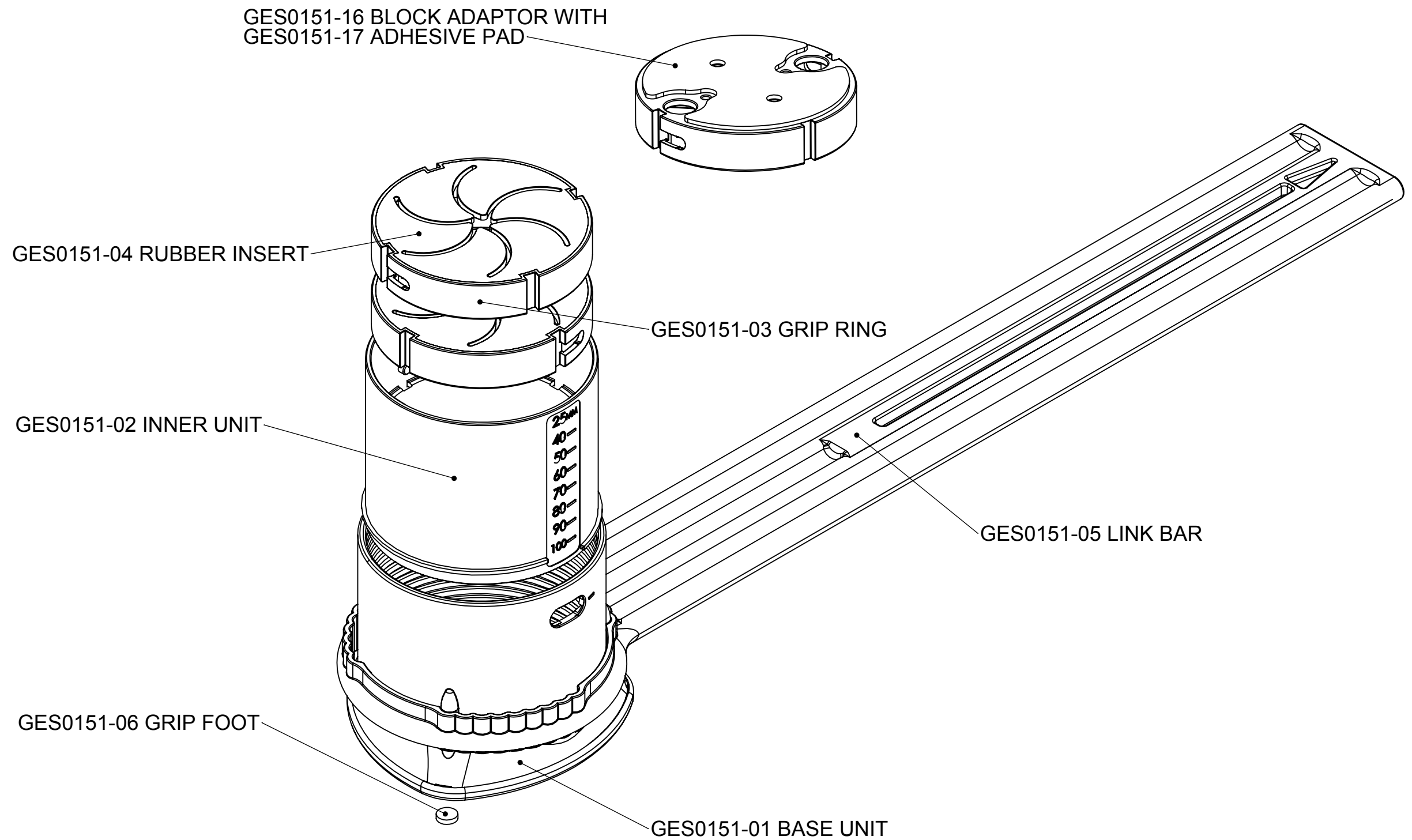



TOOLING INSTRUCTION NOTE:
TEXTURE TO BE LIGHT SPARK ON THE OUTSIDE
SURFACES OF THE MOULDING. INNER SURACES
TO BE POLISHED.

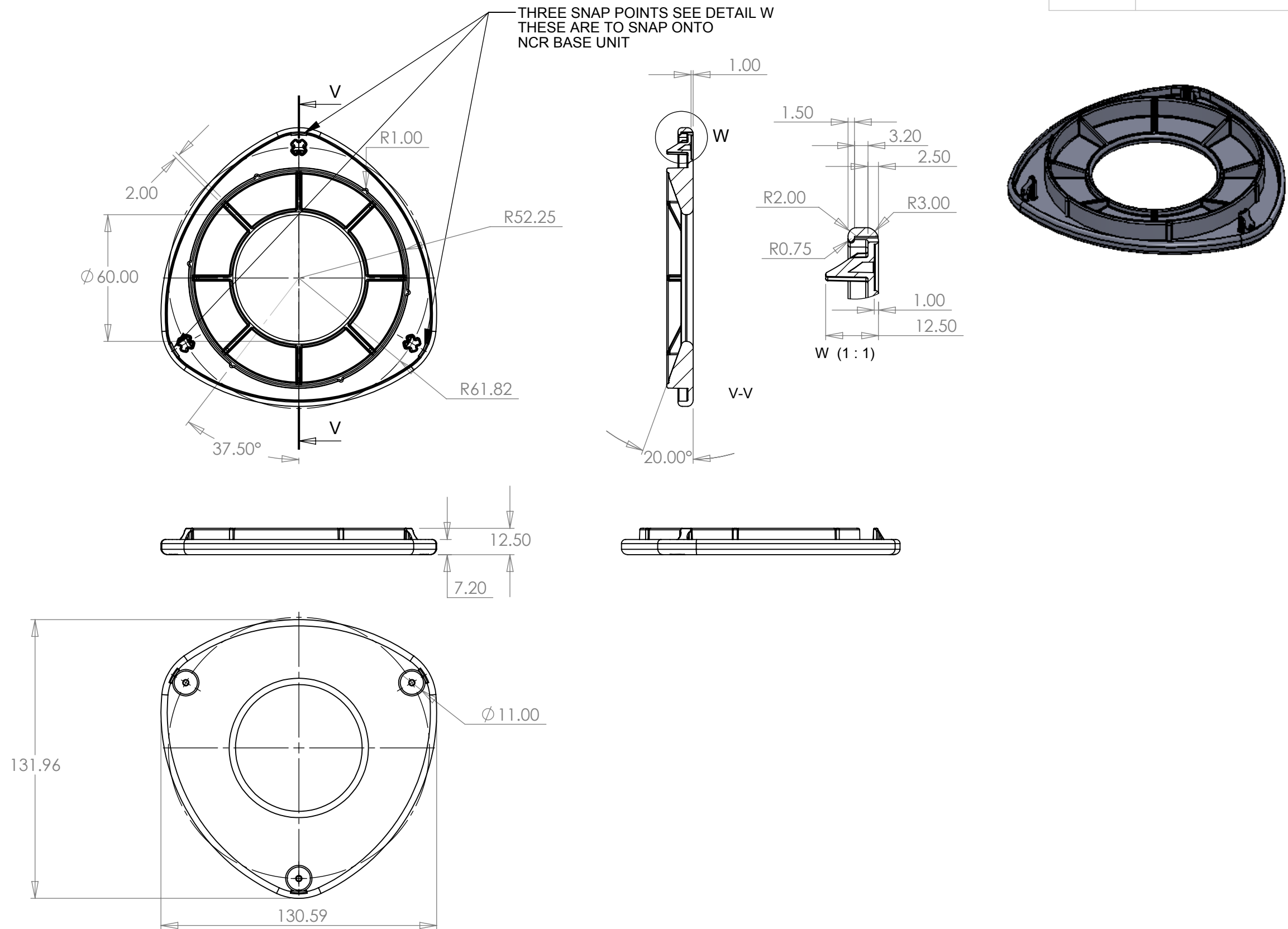



6	THE RIBS HAVE BEEN REMOVED OFF THE MODEL AS IT WAS NOT INTRODUCED. ASSEMBLED CARTRIDGE SHOWS NEW RUBBER DETAIL	12/04/11 AW	GORDON ELLIS & CO.				TRENT LANE, CASTLE DONINGTON, DERBY DE74 2NP TEL. 01332 810504 FAX. 01332 856019 WWW.GORDONELLIS.CO.UK					
5	INCREASE IN WALL THICKNESS OF 0.5MM, ADDITION OF INNER RIBS & CHANGE TO CLIP.	JS 21/09/10	MATERIAL	DIMS IN MM	DO NOT SCALE	TITLE NCR GRIP RING			DRG.NO GES0151-03			
4	TOOLING SPEC DETAILS ADDED	JS 25/06/10	POLYPROPYLENE	TOLERANCES UNLESS OTHERWISE STATED								
3	GRIP SHAPE CHANGED TO IMPROVE GRIP	JS 14/05/10	FINISH	TOLERANCES MM WHOLE NUMS ± 1.0 1 PLACE DECIMALS ± 0.25 2 PLACE DECIMALS ± 0.10		CONFIDENTIAL ALL CONCEPTS, DESIGNS AND DETAILS ARE SUBJECT TO COPYRIGHT AND UNREGISTERED DESIGN RIGHTS AND MAY NOT BE USED OR DISCLOSED TO A THIRD PARTY WITHOUT THE EXPRESS PERMISSION OF GORDON ELLIS & CO. PATENTS MAY ALSO BE PENDING.		DRAWN	J.F.C.S	DATE		04/03/2010
ISSUE	REVISION	DATE / INITIALS	LIGHT SPARK TO ALL OUTSIDE AREAS (AS PER SUPPLIED SAMPLE). ONLY INSIDE DETAIL TO BE POLISHED.					CHECKED		SCALE		DNS





			GORDON ELLIS & CO.										TRENT LANE, CASTLE DONINGTON, DERBY DE74 2NP TEL. 01332 810504 FAX. 01332 856019 WWW.GORDONELLIS.CO.UK									
			MATERIAL	DIMS IN MM	DO NOT SCALE	TITLE NCR ASSEMBLY						DRG.NO GES0151-07										
4	VIEWS UPDATED WITH REVISIONS	C.D. 14/04/11		TOLERANCES UNLESS OTHERWISE STATED																		
3	UNIT WITH REVISIONS	JS 25/06/10	FINISH	TOLERANCES MM WHOLE NUMS ± 1.0 1 PLACE DECIMALS ± 0.25 2 PLACE DECIMALS ± 0.10		CONFIDENTIAL ALL CONCEPTS, DESIGNS AND DETAILS ARE SUBJECT TO COPYRIGHT AND UNREGISTERED DESIGN RIGHTS AND MAY NOT BE USED OR DISCLOSED TO A THIRD PARTY WITHOUT THE EXPRESS PERMISSION OF GORDON ELLIS & CO. PATENTS MAY ALSO BE PENDING.			DRAWN	J.F.C.S	DATE	04/03/2010										
ISSUE	REVISION	DATE / INITIALS							CHECKED		SCALE	DNS										



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			MATERIAL POLYPROPYLENE				DIMS IN MM		DO NOT SCALE		TITLE SUREGRIP BASE PLINTH						DRG.NO GES0151-11					
							TOLERANCES UNLESS OTHERWISE STATED															
			FINISH LIGHT SPARK				TOLERANCES MM WHOLE NUMS ± 1.0 1 PLACE DECIMALS ± 0.25 2 PLACE DECIMALS ± 0.10				CONFIDENTIAL ALL CONCEPTS, DESIGNS AND DETAILS ARE SUBJECT TO COPYRIGHT AND UNREGISTERED DESIGN RIGHTS AND MAY NOT BE USED OR DISCLOSED TO A THIRD PARTY WITHOUT THE EXPRESS PERMISSION OF GORDON ELLIS & CO. PATENTS MAY ALSO BE PENDING.			DRAWN		AW		DATE		31/01/11		
ISSUE	REVISION													DATE / INITIALS	CHECKED					SCALE	DNS	